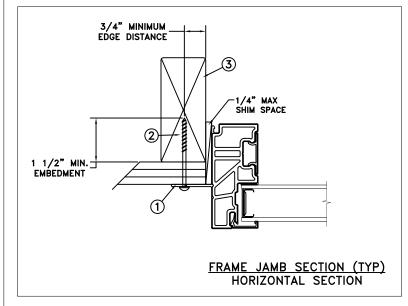


### NAILFIN/WOOD INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72" x 72"	+50/-55	NO

### Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### **General Notes:**

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

DATE: 01/30/2020

NTS

SCALE:

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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J.HAWKINS CHECKED BY: TITLE: APPROVED BY: K.BATH RECORD No.: D015573

DRAWN BY:

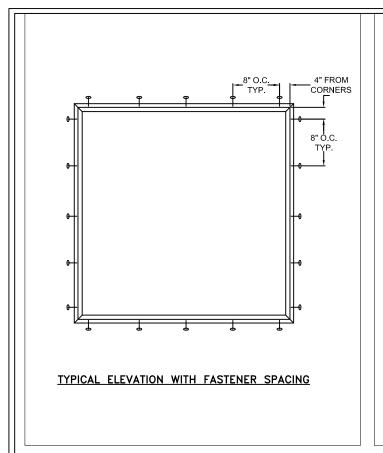
TELDWEN KLAMATH FALLS OR, 97601

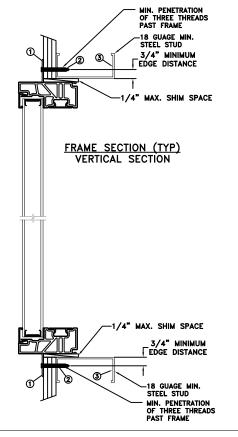
3737 LAKEPORT BLVD.

PHONE: (800) 535-3936

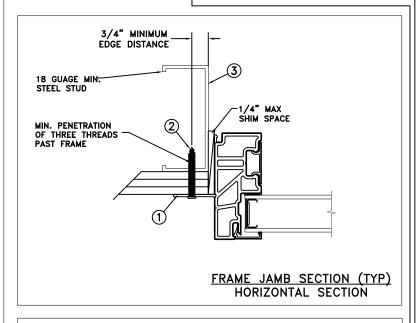
**Auraline Composite Fixed Window** 

REPORT No.: NCTL-310-19-134 E0A0 CAD DWG, No.: AuralineCompDS Cert





### NAILFIN/STEEL INSTALLATION



<u> </u>		
MAXIMUM FRAME	l DP	IMPACT
72" , 72"	150/-55	NO.
/	+30/-33	NU

### Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring through nailfin into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

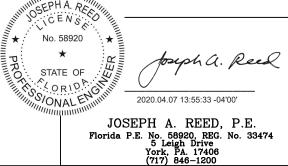
### General Notes:

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- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

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ELDWEN KLAMATH FALLS OR, 97601

3737 LAKEPORT BLVD.

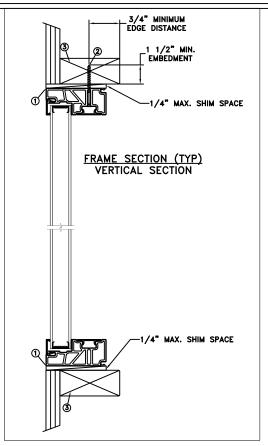
PHONE: (800) 535-3936

2 of 9

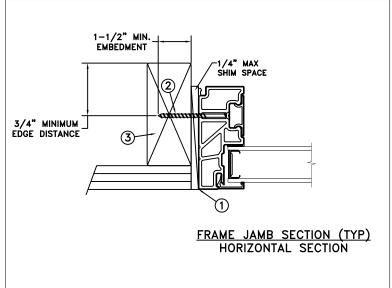
Auraline Composite Fixed Window

REPORT No.: NCTL-310-19-134 E0A0 CAD DWG, No.: AuralineCompDS Cert

# 25" O.C. 4" FROM CORNERS TYP. 25" O.C. TYP. TYPICAL ELEVATION WITH FASTENER SPACING



### THROUGH FRAME WOOD INSTALLATION



DP	IMPACT
+50/-55	NO
_	DP +50/-55

### Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
- Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### General Notes:

REPORT No.:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.ield-wen.com.

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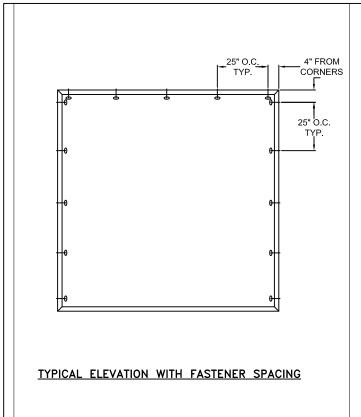
01/30/2020 DRAWN BY: SCALE: NTS J HAWKINS CHECKED BY: TITLE: D.BELAU APPROVED BY: K.BATH RECORD No.: D015573

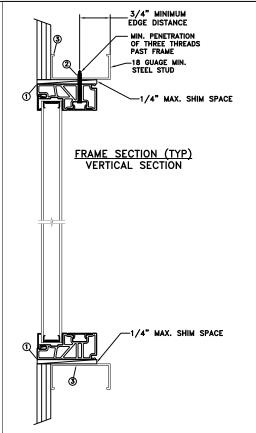
3737 LAKEPORT BLVD. TELDWEN KLAMATH FALLS OR, 97601

PHONE: (800) 535-3936

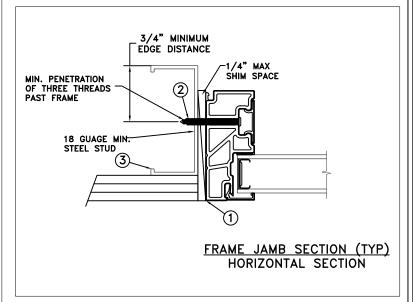
Auraline Composite Fixed Window

CAD DWG. No.: AuralineCompDS Cert





### THROUGH FRAME STEEL INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72" × 72"	+50/-55	NO

### Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring through head and side jamb into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### General Notes:

REPORT No.:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.ield-wen.com.

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01/30/2020 DRAWN BY: SCALE: NTS J HAWKINS CHECKED BY: TITLE: D.BELAU APPROVED BY: K.BATH RECORD No.: D015573

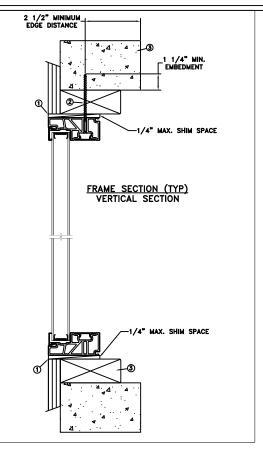
TELDWEN KLAMATH FALLS OR, 97601

3737 LAKEPORT BLVD. PHONE: (800) 535-3936

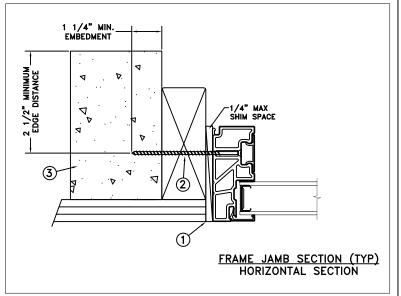
Auraline Composite Fixed Window

CAD DWG. No.: AuralineCompDS Cert

# 4" FROM 25" O.C. CORNERS 25" O.C. TYPICAL ELEVATION WITH FASTENER SPACING



### THROUGH FRAME CONCRETE INSTALLATION



ı			
	MAXIMUM FRAME	DP	IMPACT
	72" × 72"	+50/-55	NO
П		•	

### Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" Tapcon or equivalent fasteners through the head, sill and side jambs with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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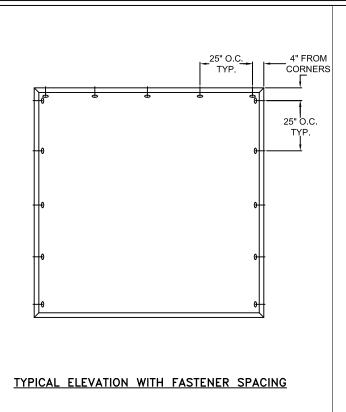
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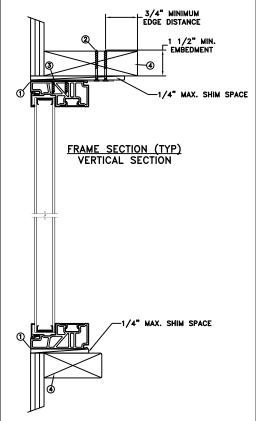
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3737 LAKEPORT BLVD. PHONE: (800) 535-3936

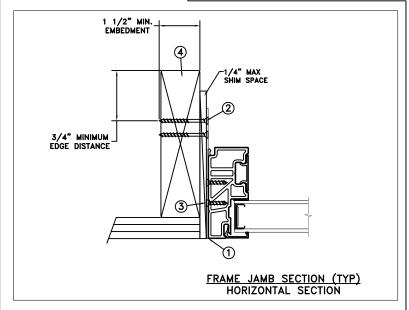
Auraline Composite Fixed Window

RECORD No.: D015573 REPORT No.: CAD DWG. No.: AuralineCompDS Cert





# MASONRY STRAP WOOD/SCREW INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72" x 72"	+50/-55	NO

### Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### General Notes:

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- 2. All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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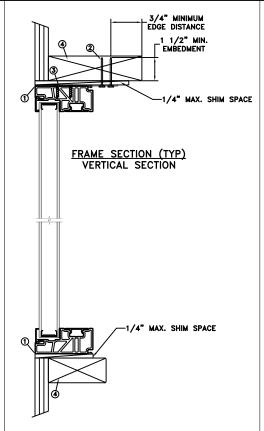
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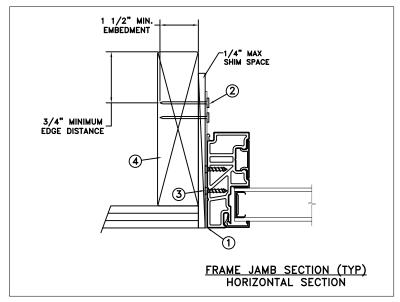
JOSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

3737 LAKEPORT BLVD. 01/30/2020 TELEWEN KLAMATH FALLS OR, 97601 DRAWN BY: SCALE: J HAWKINS NTS PHONE: (800) 535-3936 CHECKED BY: TITLE: Auraline Composite Fixed Window APPROVED BY: K.BATH RECORD No.: D015573 REPORT No.: CAD DWG, No.: 6 of 9 AuralineCompDS Cert

# 4" FROM 25" O.C. TYP CORNERS 25" O.C. TYPICAL ELEVATION WITH FASTENER SPACING



### MASONRY STRAP WOOD/NAIL INSTALLATION



72" × 72"   ±50/=55	
	NO

### Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### General Notes:

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- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

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01/30/2020 DRAWN BY: SCALE: J HAWKINS NTS CHECKED BY: TITLE: APPROVED BY: K.BATH RECORD No.: D015573

REPORT No.:

TELEWEN KLAMATH FALLS OR, 97601

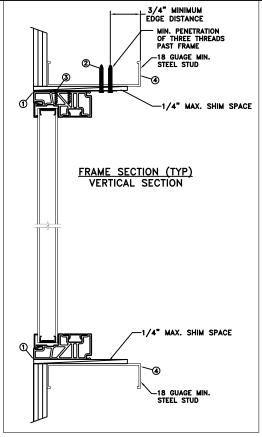
3737 LAKEPORT BLVD.

PHONE: (800) 535-3936

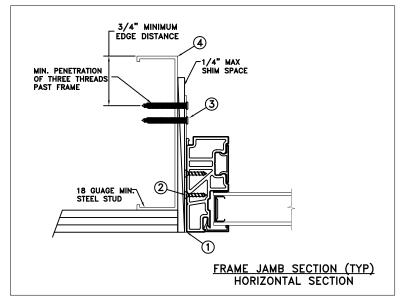
Auraline Composite Fixed Window

CAD DWG, No.: AuralineCompDS Cert

# TYPICAL ELEVATION WITH FASTENER SPACING



# MASONRY STRAP STEEL/SCREW INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72" x 72"	+50/-55	NO

### Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 2 #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- 4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

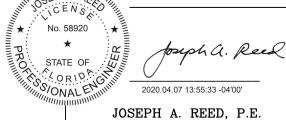
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- 2. All glazing shall conform to ASTM E1300.
- 3. Use structural or composite shims where required.

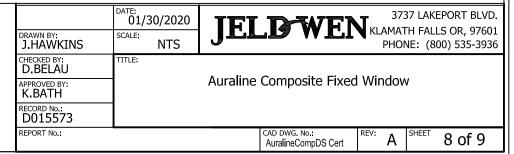
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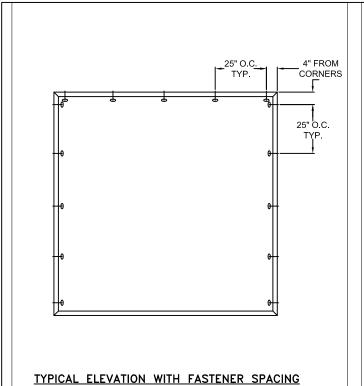
### DISCLAIMER:

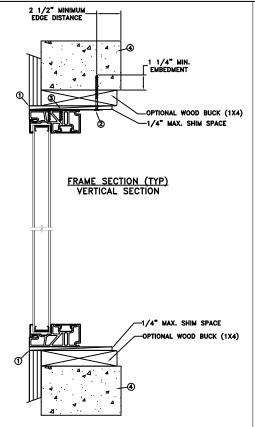
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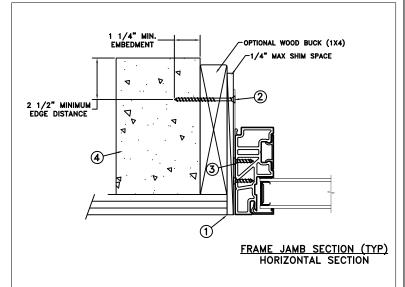
JOSEPH A. REED, P.E.
Florida P.E. No. 58920, REG. No. 33474
5 Leigh Drive
York, PA. 17406
(717) 846-1200











MAXIMUM FRAMF		
MAXIMUM FRAME	ן טר	INTACII
70" 70"	150/55	NO
	+30/ -33	I NO I
•	•	

### Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 1 3/16" Tapcon or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.42). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the anniminimining, project of installation. SEPHA REALLY

CENS

### General Notes:

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- All glazing shall conform to ASTM E1300.
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3737 LAKEPORT BLVD. 01/30/2020 TELEWEN KLAMATH FALLS OR, 97601 DRAWN BY: SCALE: PHONE: (800) 535-3936 J HAWKINS NTS CHECKED BY: TITLE: Auraline Composite Fixed Window APPROVED BY: K.BATH RECORD No.: D015573 REPORT No.: CAD DWG, No.: 9 of 9 AuralineCompDS Cert